





Graymills

PQL Sealed Bearing Housing Change
Please follow the instructions below

<p>1. Tools required:</p> <ul style="list-style-type: none">• 5/32" Hex Key• Hammer• End Nipper Pliers• Vise (Not Pictured)	
<p>2. Remove head from PQL-DV-DH</p>	
<p>3. Remove outer housing by removing the three attachment screws. Set housing and screws aside.</p>	
<p>4. Remove screws attaching Q-collar with a 5/32" hex key wrench. Set screws and collar aside.</p>	

5. Place shaft in a soft-jawed vise. If soft-jawed vise is not available, use a bit of cloth, wood or gasket material to hold the shaft in place without marking or deforming it. Use the end nips to remove the key. Discard key after removal. (A replacement is part of the kit.)



6. After removing key, pull rotor and shaft out of housing. Set rotor/shaft and shielded bearing housings aside.



7. Install sealed bearing housings by attaching the Q-collar to the housing with the threaded inserts for the attachment screws, rotor and shaft, attachment screws, and then take the replacement key and tap it into place in the drive side keyway with the hammer.

